



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3859-041
Job Sheet 188301



Part No: D3859-041

Job Qty: 12 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/7/19

Job Tracking No:

Due Date: 1/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D3859 REV.C IPP Rev:A 09-02-03 new issue DD verified by:EC IPP Rev:B 14.04.30 as per dwg rev.b DD verified by:JLM IPP REV:C 17.11.17 AS PER DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	12 pcs	1/18/19	1/18/19	0.00	1.84	Waterjet - Flow		19/01/12
110	QC	12 pcs	1/18/19	1/18/19	0.00	0.00	QC2 Waterjet-2		19/01/12
120	QC	12 pcs	1/18/19	1/18/19	0.00	0.00	QC8-3		
130	Large Fab	12 pcs	1/18/19	1/18/19	0.00	20.34	Large Fab 1		13C
135	Autoweld 1	12 pcs	1/18/19	1/18/19	0.00	1.20	Automated welding		13C
140	QC	12 pcs	1/18/19	1/18/19	0.00	0.00	QC9		13
150	QC	12 pcs	1/18/19	1/18/19	0.00	0.00	QC5		13
180	Packaging	12 pcs	1/18/19	1/18/19	0.00	0.00	Packaging3		13
190	QC21-SA	12 Ea	1/18/19	1/18/19	0.00	0.00	QC21		13

Part Op 100 - 1-Cut as per Dwg D3859-1 Dwg Rev: C Prog Rev: C 2-Deburr if necessary
Descriptions: 130 - 1-Weld D4379-5 cups as per dwg D3859 A/R 316L stainless steel rod *****use DT9462 for welding***** 2- WELD
HARDCOAT TO BAR 2059B HARDCOAT BATCH: 138701 3- POLISH WELS SURFACE AREA AS PER DWG
NOTE2
135 - AUTO WELD HARDFACING 8259 BATCH: 138701

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	10.2000 sf (.85 ea)	100-Waterjet - Flow - 1	8136471-512-1
D4379-5	Wearplate Cup	72 Ea (6 ea)	130-Large Fab	28-5138506
				54-146059

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S16GA	10	105	0
130-Large Fab	D4379-5	72	234	0

Part Specifications

Specifications could not be found.

Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

JART
AEROSPACE

UAT Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S144377



Part: D3859-041

Job No: 188301

Serial No/Batch: S144377

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/12/19